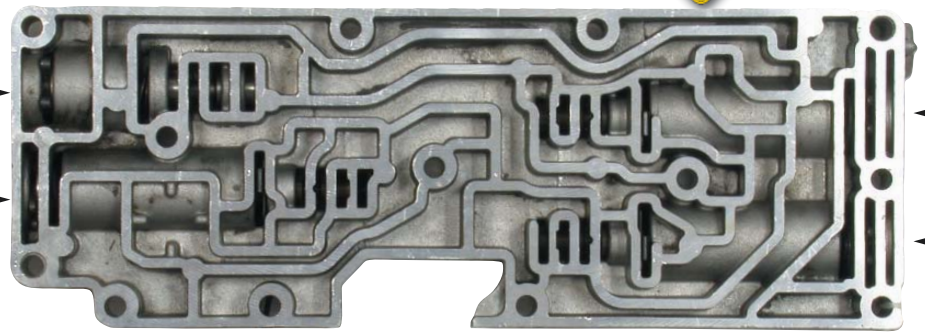
WHAT GOES INTO THE E40D/4R100



HARSH SHIFTS, HARSH 1-2, SOFT SHIFTS

OVERSIZED ACCUMULATOR PRESSURE CONTROL VALVE
E40D.VA14

REQUIRES TOOL **E40D.VA15**

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SOFT UPSHIFTS, INTERMITTENT HARSH SHIFTS & POOR LINE RISE

LINE PRESSURE MODULATOR VALVE KIT
E40D.VA04 (.331" DIA.)
E40D.VA01 (.372" DIA.)
E40D.VA06 (.427" DIA.- HD)
96948-05K (.500" DIA.- EXTREME HP)

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LOSS OF 2ND GEAR, INTERMEDIATE CLUTCH FAILURE

1-2 ACCUMULATOR CONTROL VALVE
E40D.VA13

BORE SIZING TOOL **E40D.VA10** RECOMMENDED FOR ALL ACCUMULATOR CONTROL VALVES

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SPUN/WORN BUSHINGS

ONE-PIECE CASE BUSHING

E40D.BUS11 (OVERSIZED DIA. - EARLY)*
E40D.BUS09 (STANDARD DIA. - EARLY)
E40D.BUS12 (OVERSIZED DIA. - LATE)*
E40D.BUS10 (STANDARD DIA. - LATE)

*REQUIRES TOOLS **E40D.TOOL05**, **E40D.TOOL03**, **E40D.TOOL04**

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LOSS OF OVERDRIVE, CATASTROPHIC FAILURE

SURE LOCK™ OD PISTON SPIRAL SNAP RING
E40D.CIR08

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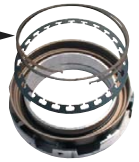

LOW LINE PRESSURE, PUMP NOISE, TCC FAILURE & ENGINE STALL

STANDARD SIZE PUMP GEAR
E40D.PUM02

OVERSIZED PUMP GEAR
E40D.PUM03

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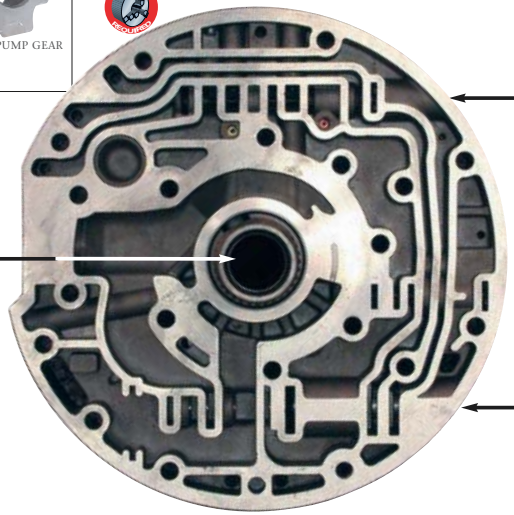

LOSS OF 3RD, SOFT 2-3, DIRECT CLUTCH FAILURE

2-3 ACCUMULATOR CONTROL VALVE
E40D.VA13

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LOSS OF 4TH GEAR

3-4 ACCUMULATOR CONTROL VALVE
E40D.VA09

BORE SIZING TOOL **E40D.VA10** RECOMMENDED FOR ALL ACCUMULATOR CONTROL VALVES

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LOCKUP SHUDDER, TCC CYCLING

TCC CONTROL SLEEVE (PWM 4R100 ONLY)
E40D.VA07

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SOFT SHIFTS

HEAVY DUTY ACCUMULATOR SPRINGS
(3 EACH, SERVICES ALL 3 ACCUMULATORS)
E40D.VA17

CONVERTER OVERHEAT, ENGINE STALL ON ENGAGEMENT & CODE 62, 628, 1744

LINE-TO-LUBE PRESSURE REGULATOR VALVE
E40D.VA08
PATENTED

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POOR REVERSE BOOST, SOFT SHIFTS

BOOST VALVE & SLEEVE KIT
E40D.VA02

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OVERDRIVE PLANETARY FAILURE

FRONT LUBE / DRAINBACK VALVE
E40D.VA11

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